

Date: Thursday, 5/4/2006 11:13:25 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LARGE SEAL STRIP
 Job Number : 26952
 Estimate Number : 12196
 P.O. Number : N/A Part Number : D34683
 This Issue : 5/4/2006 S.O. No. : N/A Drawing Number : D3463 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : A
 Previous Run : 26850 Material : N/A
 Due Date : 5/28/2006 Qty: 8 Um: Each
 Written By : SEE COMMENT BELOW
 Checked & Approved By : 06.05.05
 Comment : Est Rev: A New Issue 06-02-06 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MSIL60S125 high temp. silicone sheet .125



Comment: Qty.: 0.4387 sf(s)/Unit Total : 3.5095 sf(s)
 Material .125" Thick High Temp Silicone sheet
 (M-SIL60S.125)
 Batch: 17100105

FF 06.05.18

8

2.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Fabricate as per Dwg D3468 Using Dt 8853A Template

FF 06.05.18

8

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SD 06/05/19

8

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 57440

Rec'd 23 (8)

5.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
 Inspection Level 21

SD 06/05/24

8

Job Completion



C 206/05/24

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DE Date: 06/05/24
 QA: N/C Closed: _____ Date: _____

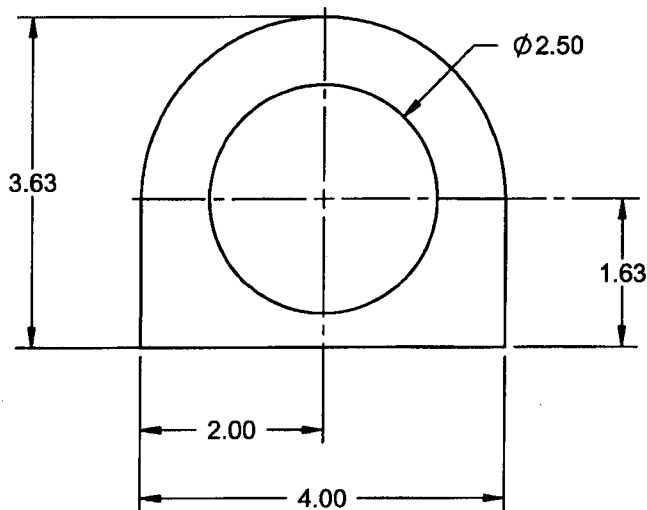
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

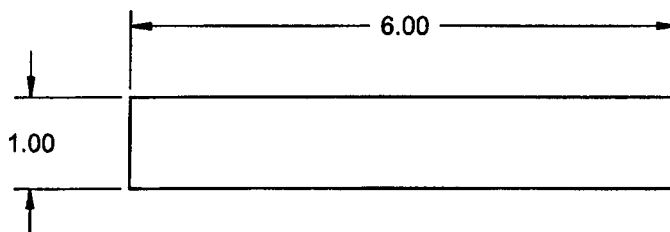


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3468	REV. A SHEET 1 OF 2
DATE 05.12.08		TITLE SEALS	SCALE 1:2
A	05.12.08	NEW ISSUE	

06.04.03 *[Signature]*



D3468-1 SEAL



D3468-5 SEAL STRIP

NOTES:

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.125 THICK (REF. DART SPEC. M-SIL60-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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WITHOUT NOTICE
WORK ORDER
NO. 26952

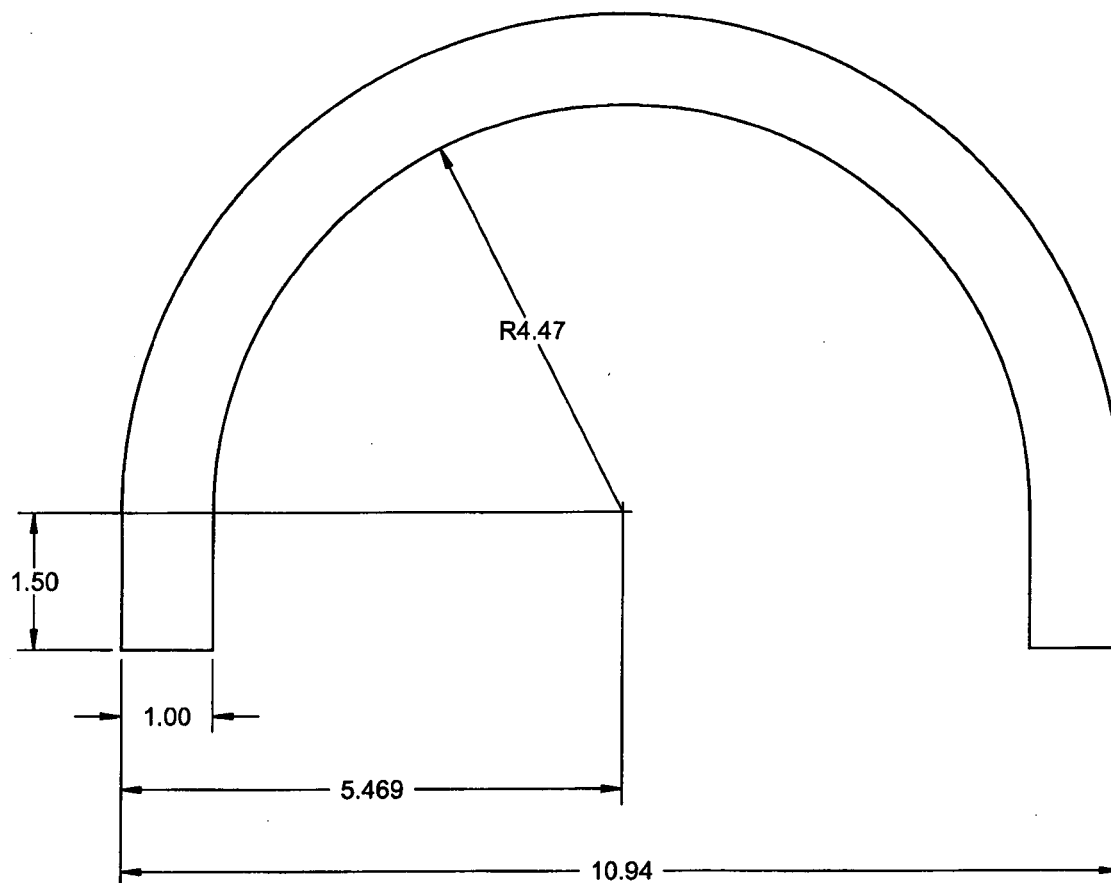
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3468	REV. A SHEET 2 OF 2
DATE 05.12.08		TITLE SEALS	SCALE 1:2

RELEASED
06.04.03 *[Signature]*



D3468-3 LARGE SEAL STRIP

NOTES:

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.125 THICK (REF. DART SPEC. M-SIL60-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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Date: Wednesday, 5/24/2006 11:48:45 AM

User: Chantal Lavoie

**INVENTORY ITEMS PICKED
FOR SLIP NUMBER 2492**

Project No. : N/A
Customer : Dart Helicopters Services
Part Number : D34683
Job Number : 26952

Drawing Number : D3463 REV A
Drawing Name : LARGE SEAL STRIP
Due Date : / /
Qty : 8
Slip # : 2492

	Location	Store	Picking	Lot No.	Serial No.	Req'd	Taken
1.0 MSIL60S125 high temp. silicone sheet .125 Available 26.37	MAIN		ST343	100105		3.51	3.5095 sf